# GEORGE BARNSDALE Est. 1884

# Traditional Range











GEORGE BARNSDALE AND SONS, THOMA AND SONS, THOMAS AND OULDERS' ADDRIVER BONINGTON, DONINGTON,



# Committed to UK Manufacturing

For over 130 years and five generations we have been committed to the manufacture of premium timber windows and doors. We're proud to still remain a family business and to operate from the same site in Donington, Lincolnshire.

### George Barnsdale

1884

1918 -

1939

1945

1984

1990 -

1998

2006

The business was started in 1884 when George Barnsdale opened a small carpentry firm, which soon built a reputation for quality craftsmanship.

### Walter & Frederick Barnsdale

Soon after the First World War, George's two sons Walter and Frederick joined the business. Between the wars Fred was involved with the development of BS644 (the British Standard for Timber Windows) and the brothers set up a modern joinery factory with the latest machines.

### John Barnsdale

The business did manage to keep trading during the turbulent times of the Second World War but was very much scaled down. After the war, Frederick's son John joined the business.

### Helen & Stephen Wright

When John was at retirement age in 1985, his daughter Helen and her husband Stephen joined the management team. It was Stephen that brought product performance to the forefront.

### A Period of Significant Investment

During this period we were the first joinery company in the UK to introduce CAD into our design and production process. We were also the first company to invest in CNC technology.

# Tom Wright

Tom Wright became the 5<sup>th</sup> generation to join the business after training as a Design Engineer at Nissan. His remit was to improve product performance through the implementation of modern manufacturing processes. In this year Tom introduced a fully integrated Windowline, an automated window production line fully integrated to our office software.

# 2014 - SERVOWOOD

2016 SEE tov

Stephen was one of two UK representatives on the EU funded SERVOWOOD project. SERVOWOOD was formed to work towards better prediction of the long term performance of coating on external joinery.

# 2017 Resea

Research & Development Test Centre

In August the Research & Development Test Centre was opened. This allows the company to test to the relevant standards for air permeability, water-tightness and resistance to wind, salt spray testing of ironmongery and measuring the long term performance of Insulated Glass Units and coated timber.

# Where time-honoured design and twenty-first century technology meet.

At George Barnsdale we've been crafting the highest quality timber windows and doors at our Lincolnshire based factory since 1884.

Our most popular range of timber windows and doors is the Traditional Range. Offering an elegant synthesis of period design and exceptional performance, our Traditional Range offers a high degree of customisation to meet the precise requirements of your project.

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# Exceptional Benefits As Standard

Expertly designed for renovation and traditional new build projects, our Traditional Range combines period styling with exceptional performance without compromise. Reassurance is provided through the provision of market-leading guarantees.

# Outstanding performance

The Traditional Range meets the highest standards in terms of weather resistance, security, thermal and acoustic insulation. We have data by UKAS approved test houses to validate all performance claims.

Our innovative glazing system is pivotal to the exceptional performance of the Traditional Range. All of our timber windows and doors are glazed from the inside providing enhanced security and improved weather performance, as well as protecting the bead resulting in a longer life. To enhance longevity, the sashes are also drained and vented to ensure that the glazing system is protected.

# Traditionally beautiful

In the design of our Traditional Range we have overcome the age-old challenge of design and performance compatibility issues. Our timber windows and doors incorporate authentic period detailing, with no detriment to their exceptional performance.

# The clearest view

Glazing plays an extremely important role in the overall performance of a window. We employ our own stringent Glazing Visual Quality Standard which far exceeds that of the Glass and Glazing Federation, the industry standard. We accept only the best glass, guaranteeing the clearest view.

### Long life, low maintenance

Our sophisticated coating system has been developed to provide a long lasting, low maintenance finish that displays to its full effect the natural beauty of the timber. By applying our coatings in such a precise way we are able to provide, as standard, an industry leading 10 year guarantee for paint finishes and a 7 year guarantee for stain finishes.

For windows and doors manufactured completely from Accoya<sup>®</sup> we can increase these coatings guarantees to 12 years for paint and 9 years for stains.

# **Excellent security**

Our windows and doors incorporate multiple locking points as standard. Our products have been tested to PAS 24/Part Q<sup>\*</sup>. This testing allows us to provide guidance on the design specifications required to meet the exacting standards of The Building Regulations 2015: Security Dwellings.

### Customisation

Our approach is to devise a practical solution to a need rather than shoe-horn an existing product into a unique design requirement. Offering complete flexibility the Traditional Range has a choice of layout, profiles, glazing, coating and furniture options to meet the precise requirements of your project, whilst retaining exceptional performance.



# **Enduring quality**

Through combining highly sophisticated machine tooling and hand-finished workmanship we can ensure the highest levels of quality. All of our products are manufactured to the finest tolerances. Joints fit perfectly and seals are located with absolute accuracy so that the finished product is as robust and weatherproof as it is aesthetically pleasing.



# Market-leading guarantees

Our products are designed to provide you with years of high performance with minimal maintenance. Recognising our attention to detail, our material suppliers have reinforced all of the guarantees that we offer. This provides the greatest degree of reassurance as our industry leading product guarantees are backed by multinational suppliers.



# Timber Windows

Our commitment to quality, beauty and performance has always been at the forefront of what we do and we are proud to be one of the UK's leading timber window manufacturers.

The natural warmth and beauty of timber windows complement any style of home, from farmhouse and Victorian terraces to modern new builds. To ensure a perfect fit with the property all of our window designs can be highly customised. With a variety of opening, layout, glazing, paint, stain and window furniture options you can be assured that we can deliver the perfect window to meet your project needs.

Casement Windows

Sliding Sash Windows

• Tilt & Turn Windows

• Pivot Windows



The look and feel of any window is influenced by the choice of furniture. We have worked with leading hardware suppliers to create five specialist window furniture collections to complement our designs and to suit a variety of projects.











# Casement Windows

In our Traditional Range, we offer both flush and stormproof casement windows. Both windows are designed and manufactured to provide excellent thermal, acoustic, weatherproof and security performance. To capture the timeless aesthetic qualities of casement windows, we offer a wide range of layout, glazing and paint options.

# **High security**

Security is intrinsic to our design approach. All casement windows are fitted with multiple locking points as standard and we can modify our standard design to meet the challenging standards of PAS 24/Part Q, with the incorporation of security laminated glass.



Multi-point locking Rather than trusting the robustness of a single locking point, our system uses multiple locking points, and bi-directional cams. This provides a high degree of security while ensuring a snug, weatherproof fit which contributes to the long life of the window.

# Concealed easy clean hinges



Casement windows are supplied with a concealed hinge as standard. These convenient hinges are located within the frame and are invisible from inside when the window is closed. When open the hinges allow for easy cleaning from the inside.

# Excellent weather performance

Dual weather seals create a low pressure cavity which greatly contribute to the window's outstanding performance. They help to retain warmth and exclude noise and moisture. So as not to detract from the authentic appearance of the window, these weather seals are discreetly positioned.





### Astragal bars



For traditional detailing we can incorporate astragal bars to the window design. As standard, external bars are manufactured from Accoya® and fixed into the sash, providing lasting performance.

# **Trickle vents**



We offer an integrated ventilator within the head of the frame, which can be matched to your preferred paint finish. These can also be fitted to the top rail of the sash and often makes an excellent solution for replacement.

# Regency mock sash designs



We can customise our standard flush window design to provide regency mock sash casement windows. Finished with decorative horns, this style provides an authentic sliding sash window appearance.



### Available hinges

#### Standard hinge

Friction hinges are fitted as standard providing simple and smooth operation. On side-hung casement windows, this hinge allows the window to open to 90 degrees in order to maximise the opening for escape purposes. In addition, releasing catches on the top and bottom of the hinge allows the window, when opened, to slide towards the centre of the frame allowing the outside to be accessed for easy cleaning.

#### **Restrictor hinge**

With a built-in safety restrictor, this hinge prevents the window from initially opening more than 15 degrees. On side-hung windows, the restrictor can be released to allow the window to open to 90 degrees and, like the standard hinge, catches can be released so that the frame can be accessed for cleaning.

#### Hinge protectors

For enhanced security performance, hinge protectors are fitted. These provide additional strength to help prevent forced access.

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tail handles from The Foundry Collection.

#### **Reversible hinge**

This hinge allows the window to be completely rotated so that the outside of the glass is on the inside.

#### Traditional butt hinge

This hinge is specified for aesthetic detailing as it allows traditional designs to be accurately matched. We also use this on shaped windows.

#### **Casement stays**

As our casement window designs incorporate concealed friction hinges to retain the window firmly in place, there is no need for additional casement stays for functionality. Casement stays can be specified for aesthetic purposes.

# Sliding Sash Windows

Within the Traditional Range we offer three sliding sash window designs: box sash, spiral balance and tilting spiral balance. All window designs provide exceptional performance and offer a high degree of customisation to exactly match your project requirements.

# Window designs



Using cords and weights this window

provides the most authentic design and

effortless movement. It is particularly

suited for those window openings

requiring a larger, heavier sash.



#### Spiral balance

This window design utilises a spring balance to offset the weight of the sash. Concealed in the frame, the spring balance allows for a narrower frame profile to suit modern reveal constructions.



#### Tilting spiral balance

Similar to the spiral balance option, with a spring balance to offset the weight of the sash, this window design enables the window to tilt inwards to allow cleaning from the inside.

# High security

Box sash



For maximum security, locking sash fasteners are fitted to the meeting rail. The windows are fitted with sash stops on either side of the frame so that whilst they can be opened for ventilation, the opening is restricted for security and safety.

# Accoya<sup>®</sup> linings



Frame linings have always been a vulnerable point within sliding sash window designs. To overcome this issue, and at no detriment to the window's traditional appearance, we use Accoya<sup>®</sup> timber linings on our standard ranges which provide greater durability.

# Excellent weather performance



Our innovative, concealed weather seals achieve a much higher degree of weather performance than most of our competitors' products. Air-tight and discreet they do not detract from the authentic appearance of the window.

# Astragal bars



For period matching, we can incorporate astragal bars into the window design. As standard, astragal bars are 21 mm and those that are external facing are manufactured from Accoya<sup>®</sup> and fixed into the sash, providing lasting performance. Various profiles are available for the internal bar.



# GEORGE BARNSDALE

-Re Window Furniture e pages 18 to 19 to vie Box sash window finished in white The Sash Collectio

(RAL 9016), fitted with astragal bars and

window furniture from The Sash Collection.

# Tilt & Turn Windows

Originating from Europe, tilt & turn windows provide exceptional versatility and performance. Incorporating a dual hinge system, the window opens into the room from either the side or the top. For the Traditional Range, we have adapted the design of this window type to enable a perfect fit with period properties.

# Range of opening methods



Tilt Rotating the handle by 90 degrees allows the window to tilt open for ventilation purposes.



Turn Rotating the handle by 180 degrees allows the window to turn inwards. This enables easy cleaning of the outside glass and frame.

# **High security**



The multi-point locking system provides locking points around all four sides of the sash. In addition to providing excellent security performance, these fixing points prevent the timber from moving, contributing to the long life of the window. We can modify our standard design to meet the challenging standards of PAS 24/Part Q, with the incorporation of security laminated glass.

### **Excellent weather performance**



Discreetly located in the frame to avoid detracting from the authentic appearance, the dual weather seals help to retain warmth and exclude noise and moisture.

# Support of larger sizes



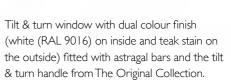
Incorporating high performance hinge mechanisms, concealed within the window frame, our tilt & turn windows can support a large number of sizes, including triple-glazed units.

### Astragal bars



For traditional detailing, we can incorporate astragal bars into the window design. External bars are manufactured from Accoya® and fixed into the sash, providing lasting performance.







# Pivot Windows

Our high-performance timber pivot window retains a traditional appearance while providing a simple opening mechanism that allows the cleaning of the glass from within. The robust system is suitable for a range of shapes and will support sash weights of up to 250kg.

# High security



Rather than trusting the robustness of a single locking point, our multi-point system distributes the lock mechanism around the entire window frame. The pivot window design is offered with an optional handle that provides ventilation securely at night. PAS 24/Part Q can be achieved upon request.

# Excellent weather performance



Discreetly located in the frame to avoid detracting from the authentic appearance, dual weather seals help to retain warmth and exclude noise and moisture.

# Flush hinges



Advanced hinges allow large sashes weighing up to 250kg to pivot around the horizontal axis with 180 degrees of rotation. For smaller pivot windows, where flush hinges cannot be incorporated, surface mounted hinges are featured to ensure that the window's exceptional performance is maintained.

# Ease of cleaning



180 degree movement allows the sash to be rotated to allow the external glass to be cleaned easily from the inside. This movement can be achieved with almost any shape that is symmetrical along the pivot axis (see below for asymmetrical shapes).



# Suitable for asymmetrical shapes



The pivot system will accommodate opening windows of irregular shapes. In this situation, the last 10 degrees of rotation will be restricted, due to the asymmetry, but will still allow for easy cleaning.

### Astragal bars



For authenticity, we can incorporate astragal bars to the window design. As standard, external bars are manufactured from Accoya<sup>®</sup> and fixed into the sash, providing lasting performance.



Pivot window with dual finish (white (RAL 9016) on the inside and moss green (RAL 6005) on the outside) and fitted with astragal bars.



# Window Furniture Collections

The look and feel of any window is influenced by the choice of furniture. In the creation of our window furniture collections we have focussed upon the key elements of aesthetics, quality, security and performance.

# The Original Collection

The Original Collection features our standard window handles. With simple, ergonomic design and push button locking, the handles are available in a range of colours, allowing seamless integration with a range of buildings and styles.

#### **Original Handle**



Suitable for casement and pivot windows.



Tilt & Turn Handle

A variation of our original

operation of both the tilt and turn positions.

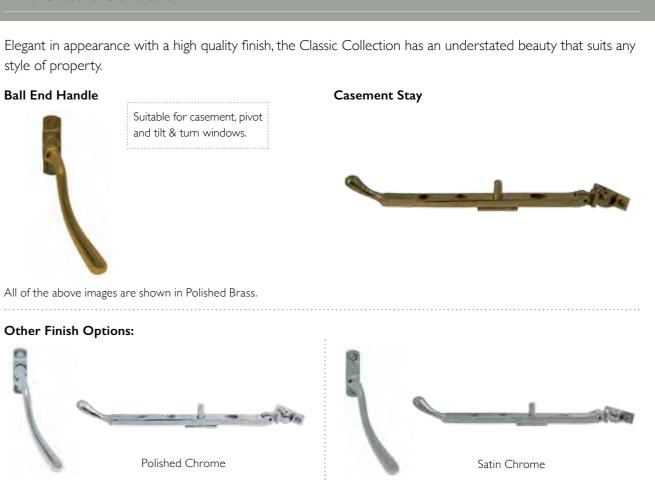
handle for Tilt & Turn windows, allowing the

All of the above images are shown in Gold.



# The Classic Collection





# The Modern Collection

Providing a sleek understated finish, the Modern Collection is machined from marine grade stainless steel and is our most contemporary offering.

#### Modern Handle



Suitable for casement, pivot and tilt & turn windows.



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# **The Foundry Collection**

Offering antique wrought iron handles and casement stays, the Foundry Collection has been designed to provide a rustic appearance that makes it ideally suited to traditional cottages and farmhouses.



# The Sash Collection

For our sliding sash windows we have an elegant furniture collection that provides simple, effortless operation and high security. The design and finish options allow a perfect match with all of our furniture collections.



Sash Fastener







All of the above images are shown in Polished Brass.

#### Other Finish Options^:







Polished Chrome







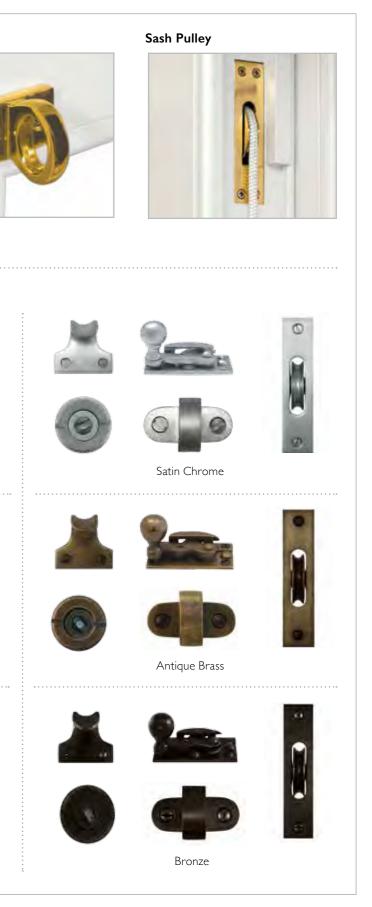
Satin Nickel



Pewter

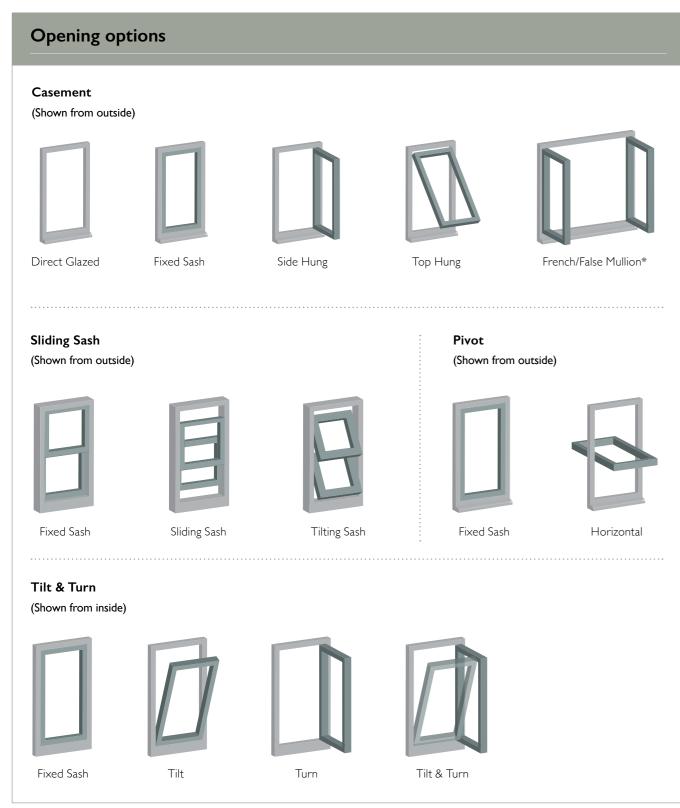


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# Window Configurations

To meet the requirements of your project, for each window design we offer a number of opening and layout options. However, if your project demands alternatives we will work with you to develop new variations to meet the brief.





\*The French option has the two sash rails meeting together, whereas the false mullion option has the frame mullion attached to the second sash to visually replicate a mullion when closed.

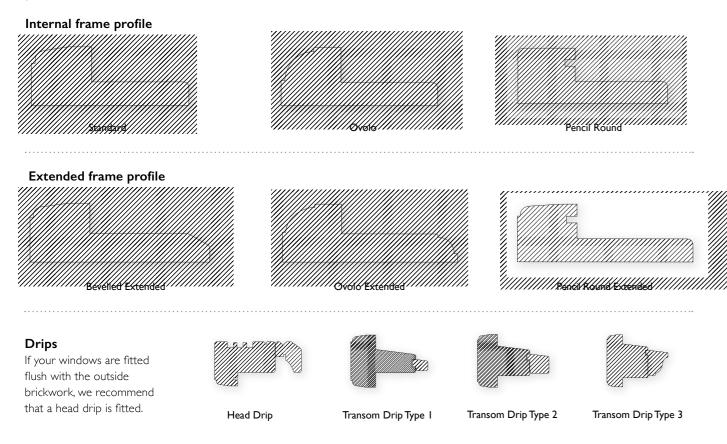
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	Tilt & Turn	
/	Square Bay	Angled Bay
	Pivot	
5		
/**	Square Bay	Angled Bay
Tilt &	Turn	
Arch		Internal Arch
Pivot		
Interna	al Arch Fillet	Circular

# Window Frame, Glazing Bead & Sash Bar Options

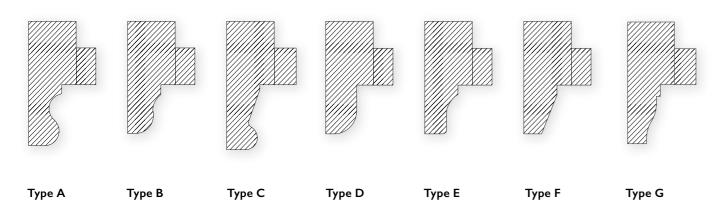
# **Casement windows**

For outward opening flush casement windows, the following options will need to be specified. Please note, matching sash bead and astragal bar profiles are available.



# Sliding sash windows

Applicable only to sliding sash windows, top and/or bottom sashes can be specified with traditional sash horns. We offer the following types, but if required we can match existing designs.

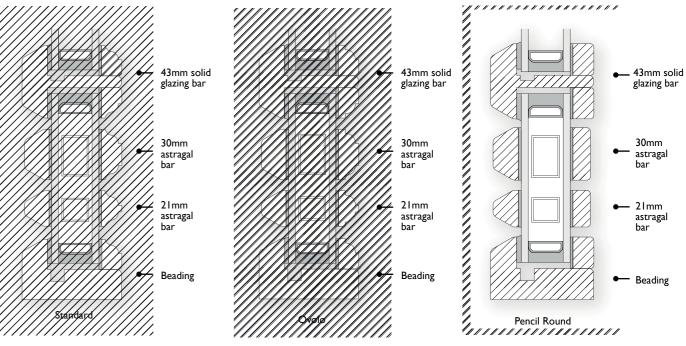


# Glazing bead & sash bar options

For all of our window designs, the following options will need to be specified. Please note, matching sash bead and astragal bar profiles are available.

#### Beading

In the Traditional Range, all window sashes are internally beaded to enhance performance and longevity. You can choose from three designs: standard, ovolo and pencil round.



# Installation options

Our installation options allow you to specify details to ensure that the window fits into the property correctly. We will usually ensure that these are specified accurately in the order processing phase.

#### Cill extension

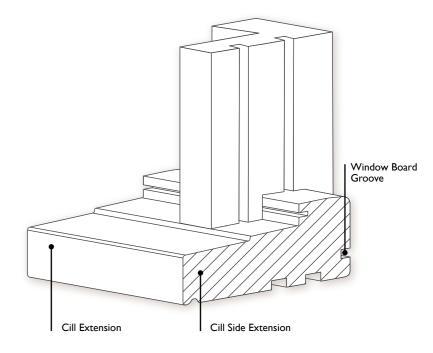
Allows the cill to extend over the brickwork. As standard we offer 30, 50, 70, 90 and 110mm<sup>#</sup> extensions.

#### Cill side extension (CSE)

Many replacement windows require cill side extensions. As standard we offer 25, 50, 75 and 100mm extensions.

#### Window board groove (WBG)

Our windows can be specified with a window board groove. We have the option of no groove, as well as offering a range of window boards.



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#### Glazing bars

If specified, astragal bars are matched with the outside sash profile and internal glazing bead. For aesthetics, where astragal bars are specified, glazing units are supplied with inter-bars as standard.

# Timber Doors

Security is intrinsic to our timber door designs, with the incorporation of multi-point locking and the most advanced cylinder locks as standard. With the inclusion of security laminated glass, our entrance, single, stable and French door designs meet PAS 24/Part Q standards.

To ensure the perfect fit for your project, each door design comes with high levels of customisation. Most features, from glazing to furniture, can be customised to your precise design requirements. We have a number of paint and stain finishes to choose from.

Entrance Doors

- Bifold Doors
- Single and Stable Doors
- French Doors

- Sliding Doors
- Tilt & Sliding Doors

Door Furniture See pages 38 to 42 to view our Door Furniture Collections. The look and feel of any door is influenced by the choice of furniture. We have worked with leading hardware suppliers to create specialist door furniture collections to complement our designs and to suit a variety of projects.













# Entrance Doors

Our entrance door designs offer exceptional beauty, security and insulation. They derive their air of quality from their weight, fit and movement. Whilst we offer a range of standard designs, we can manufacture to bespoke project requirements.

# High security

### Choice of locking systems

Security is intrinsic in our entrance door design, with multi-point locking and the most advanced locks as standard.



Multi-point locking With a number of locking points

With a number of locking points distributed along the edge of the door, the multi-point locking system engages all bolts when either the handle is operated, or when the door is closed (this will depend on the choice of locking system).

Advanced cylinder locks

We only fit cylinder locks that

meet the TS007 3 Star British

Kitemark and the SS312 Sold

Secure diamond standards (the

highest rating in both schemes).

We also offer a number of key

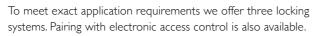
options including 'keying alike'

and 'master keying'.



### PAS 24/Part Q

With the inclusion of security laminated glass, our entrance door designs meet the challenging standards of The Building Regulations 2015: Security-Dwellings (Approved Document Q) as standard.





External Internal



#### Auto-locking system With this system the multi-point

point locks.

Standard locking system

Ideally suited to doors that do not

open directly onto a public space,

our standard locking system has a

key operated cylinder to deadlock.

The system incorporates handles

on both sides of the door which

operate the latch and the multi-

locks are automatically triggered when the door is closed and as such is most practical for those doors that open onto a public or communal area. Only one handle is incorporated and this is located on the internal facing side.

#### Heritage locking system

Working in the same way as the auto-locking system, the heritage system has a higher lock position and internal thumb turn to replicate a traditional latch.

External Internal

# Customisation

Whilst we offer a number of standard traditional designs we can easily adapt these to provide a more contemporary looking door. In fact most features, from glazing to furniture, offer high levels of customisation to ensure you get the exact look you desire.



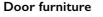
**Paint and stain finishes** We can provide almost any colour

paint or stain finish, with the option of dual colour, allowing the exterior to be a statement colour and the interior to match the internal furnishings.

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#### Glazing

We offer a number of obscure glass options to help retain privacy, in addition to etched, sandblasted and stained glass.



We offer an extensive collection of door furniture including letter plates, knockers, numbers and spy holes.



Georgian style entrance door with sidelights. Finished in pebble grey (RAL 7032) with door furniture from The Classic Collection (in satin chrome).



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# Single & Stable Doors

Our traditionally styled single doors are a perfect addition to the side and rear of any property. The stable door design replicates the traditional, barn-style entrance and is especially suited to cottages and farmhouses.

### High security



Featuring multi-point locking and advanced cylinder locks as standard, our single and stable doors are designed with security in mind. Both the single and stable doors can incorporate security laminated glass to meet the challenging standards of PAS 24/Part Q.

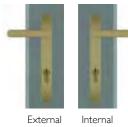
# Adjustable for perfect operation



To ensure the door is perfectly positioned for easy operation, our designs incorporate adjustable hinges which allow the door to be set after installation. In addition, adjustable lock keeps help to maintain the perfect balance between ease of closing and tight weathersealing.

# Choice of locking systems

#### Single doors



Standard locking system This, our standard locking system, has a key operated cylinder to deadlock and is most suitable for those doors that do not open onto a public space. The door incorporates handles on both sides.



Customisation

#### **Auto-locking system** With only one handle located on

the internal facing side, the multi-point locks are automatically triggered when the door is shut which makes this locking system perfect for those doors that open onto a public or communal area.

# Stable doors



For the stable door, the top door is operated in the same way as our standard locking system with a handle on each side. The lower door has a cylinder operated by a key externally and a thumb turn internally.

For all locking systems, we offer a number of key options including 'keying alike' and 'master keying'.

Similar to our entrance door designs, both single and stable doors can be highly customised so that you achieve the exact aesthetic detailing your project demands. We offer a choice of glazing (including obscure and stained glass), the option to incorporate astragal bars (for period detailing) and an extensive collection of paint and stain options. If the colour coating you require is not included in our standard options then we can match a physical sample of branded paint colour. We can also provide doorsets in dual colour, allowing the exterior to be a different colour to the interior.

# Excellent weather performance

On both single and stable door designs we incorporate concealed gaskets and sealing plugs between the door and the frame to ensure that when the door is closed, the entirety of the frame is completely sealed. This provides excellent performance against the elements.



Single door finished in white (RAL 9016) with hardware from The Original Collection (in gold).

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Stable door finished in pale green (RAL 6021) with hardware from The Original Collection (in polished chrome).



# French Doors

The original patio door, French doors provide a timeless and traditional feature to effortlessly tie your home and garden together. Produced with the finest materials and to the highest standard, our traditionally styled French doors are available as both inward and outward opening.

# High security

Similar to our entrance, single and stable door designs, all French doorsets incorporate multi-point locking and the most advanced cylinder locks.



# Multi-point locking

Concealed multi-point locks with integrated shoot bolts in the secondary door provide security as well as support along the length of the door to help prevent movement.



Advanced cylinder locks We only fit cylinder locks that meet the TS007 3 Star British Kitemark and the SS312 Sold Secure Diamond standards (the highest rating in both schemes). We also offer a number of key options including 'keying alike' and 'master keying'.

Ultion meets the highest TS007 standard (3 star) without needing to be bolstered with support of cylinder protectors or extra secure door handles. Sold Secure Diamond is a test developed in conjunction with The Master Locksmith Association.

#### PAS 24/Part Q

With the inclusion of security laminated glass, our entrance door designs meet the challenging standards of The Building Regulations 2015: Security-Dwellings (Approved Document Q).

# Excellent weather performance



When the doors are closed, the concealed gaskets and sealing plugs between the doors and the frame ensure that the entirety of the frame is completely sealed. This provides excellent performance against the elements.

### Adjustable for perfect operation



Our designs incorporate both adjustable hinges and keeps which allow the door to be set after installation and help to maintain the perfect balance between ease of closing and tight weathersealing.

# **Concealed** restrictor



All outward opening French doorsets are fitted with a restrictor to limit opening to 90 degrees to prevent damage from the door being blown in the wind.

Easy to operate

With a choice of opening methods, our French doorsets are simple to operate:

#### Two handle locking system

This is our standard opening option and operates by the master door locking into the slave door, with the slave door having both top and bottom shootbolts which are operated by a handle.

#### One handle locking system

Replicating the aesthetics of a traditional timber door, the master door is operated by a handle and the slave door has shootbolts both top and bottom which are operated by a concealed lever that is accessible when the master door opens.





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French doorset featuring a two handle locking system and astragal bars. Finished in white (RAL 9016) with furniture from The Foundry Collection (in black).

# Bifold Doors

Bifold doors allow the creation of a clear opening, providing a seamless connection with the outside. With the option of inward and outward opening doors, our designs can be configured to work exactly as the space requires.

# High security

Security is paramount in the design of all of our doors. The bifold design incorporates the following security features:



Multi-point locking A multi-point locking system provides locking points around the entire door which are engaged through simple operation of the handle.



Advanced cylinder locks We only fit cylinder locks that meet the TS007 3 Star British Kitemark and the SS312 Sold Secure diamond standards (the highest rating in both schemes). We also offer a number of key options including 'keying alike' and 'master keying'.

# Excellent weather performance



The use of weather seals on the door leaves and within the track ensure that all parts of the door are well sealed, providing excellent protection from the elements. In addition, like our other door designs, the bifold doors incorporate concealed gaskets and sealing plugs between the doors and the frame to ensure that the entirety of the frame is completely sealed when closed.

# Easy to operate

We have designed our bifold doors so that they can be consistently opened and closed with ease.



Low resistance sliding Once the bifold door is installed, the low resistance sliding mechanism can be precisely adjusted to ensure that it opens and closes with ease.



#### Adjustable hinges and keeps To provide the same smooth feel

as the day they were installed, advanced adjustable hinges allow for any movement in the doors to be simply adjusted. In addition, adjustable lock keeps help to maintain the perfect balance between ease of closing and tight weathersealing.

Magnetic catches Discreet magnetic door catches and holders allow the swing door to hold to the adjacent panel with minimal effort.





Outward opening bifold door finished in white (RAL 9016) with hardware from The Original Collection (in satin chrome).

Bifold door finished in white (RAL 9016) with hardware from The Classic Collection (in satin chrome).



Intermediate door handles To avoid reaching and bending to open the doorset fully, our bifold designs incorporate intermediate door handles.



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# Sliding Doors

The great advantage of sliding patio doors is the extent of uninterrupted glass that they allow when closed. This results in increased natural light and an unobstructed view of the outside landscape.

# High security

All sliding doors incorporate the following security features as standard:



Multi-point locking With a number of locking points distributed along the door frame, the multi-point locking system engages all bolts when the handle is operated. This includes the secure ventilation mode.



#### Advanced cylinder locks We only fit cylinder locks that meet the TS007 3 Star British Kitemark and the SS312 Sold Secure diamond standards (the highest rating in both schemes). We also offer a number of key options including 'keying alike' and 'master keying'.

# Excellent weather performance



The design incorporates gaskets and sealing plugs between the doors and the frame so that it is completely sealed when closed. In addition, the high performance low threshold contributes to the overall performance against the elements whilst allowing the inside and outside to integrate almost seamlessly.

### Secure ventilation



The multi-point locking system can be engaged with an allowance of a 10mm gap to provide secure ventilation. The specialist handle ensures that this can be done with ease.

# Easy to operate

To allow all of our sliding doors, regardless of size, to operate with ease, we have incorporated low resistance rollers and a specialist handle into the design. The low resistance rollers can be easily adjusted for maximum efficiency after the doors have been installed.

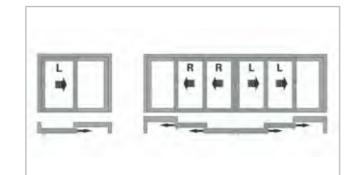




Open - Operational when rotated 180°

# Highly configurable

We offer a number of sliding door configurations (see page 44) to suit the layout of the room and the size of the reveal. All configurations allow for very large and heavy doors (up to 400kg in weight) to be specified without compromise of the sliding performance.





Sliding door finished in white (RAL 9016) and incorporating the sliding door handle from The Patio Collection (in Satin Chrome).



# Tilt & Sliding Doors

With the ability to provide ventilation without having to slide the entire door, our tilt & sliding doors offer outstanding functionality and flexibility. This makes the doorset the perfect solution for Juliet balconies, where ventilation and uninterrupted views are the main priorities.

# High security

All tilt & sliding doors incorporate the following security features as standard:



Multi-point locking With a number of locking points distributed along the door frame, the multi-point locking system engages all bolts when the handle is operated. This includes the secure ventilation mode.

# Easy to operate

Similar to the sliding door design, the tilt & sliding door incorporates innovative features to allow it to be operated with ease:



#### Specialist handle

All door positions (closed, open and tilted) are easily operated by the specialist handle being turned to a different position. The tilt position (for secure ventilation) is achieved when the handle is rotated anti-clockwise by 90 degrees. To fully slide the master door across, the handle is to be rotated anti-clockwise by 180 degrees.



Advanced cylinder locks We only fit cylinder locks that meet the TS007 3 Star British Kitemark and the SS312 Sold Secure diamond standards (the highest rating in both schemes). We also offer a number of key options including 'keying alike' and 'master keying'.



#### Low resistance rollers

Allowing even large doors to be opened and closed with ease, low resistance rollers can easily be adjusted for continued perfect operation after the doors have been installed.

# Secure ventilation



Rotating the handle anti-clockwise by 90 degrees allows the top of the door panel to tilt inwards, providing an opening for ventilation. For security the handle can be locked in this position.

### **Excellent weather performance**



Like the sliding door design, tilt & sliding doors incorporate concealed gaskets and sealing plugs between the doors and the frame to ensure that the entirety of the frame is completely sealed when closed. The high performance threshold also contributes to withstanding the elements.





Finished in white (RAL 9016) and incorporating the tilt & sliding handle from The Patio Collection (in silver).



# Door Furniture Collections

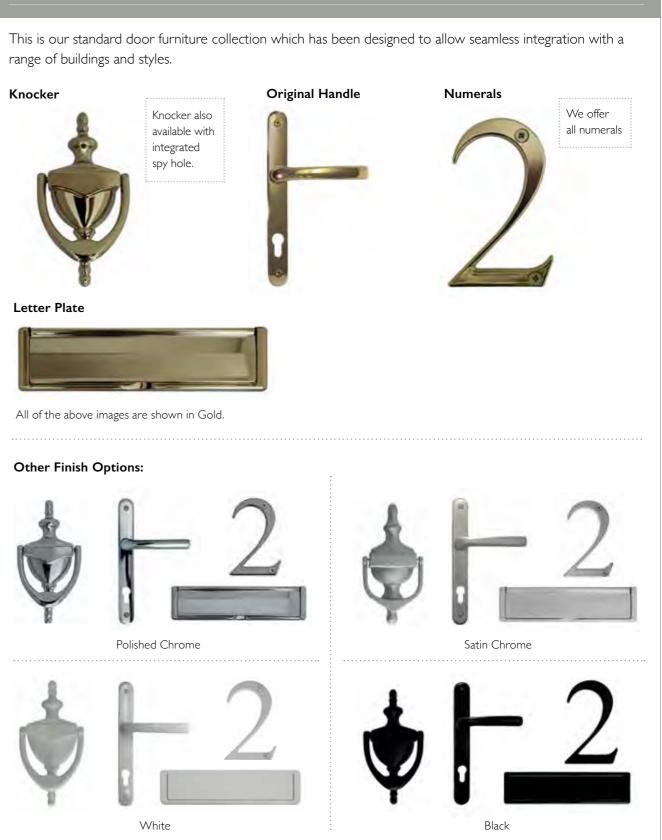
Our door furniture collections mirror those that we offer for our windows to ensure that you get a consistent finish across all products. The Original, Classic, Foundry and Modern Collections provide solutions for our entrance doors, French doors, single doors, stable doors and outward opening bifold doors. The Patio Collection offers specialist handles for sliding and tilt & sliding doors.

# The Foundry Collection

Manufactured using traditional wrought iron methods, the Foundry Collection provides a rustic appearance that makes it ideally suited to cottages and farmhouses.



# The Original Collection





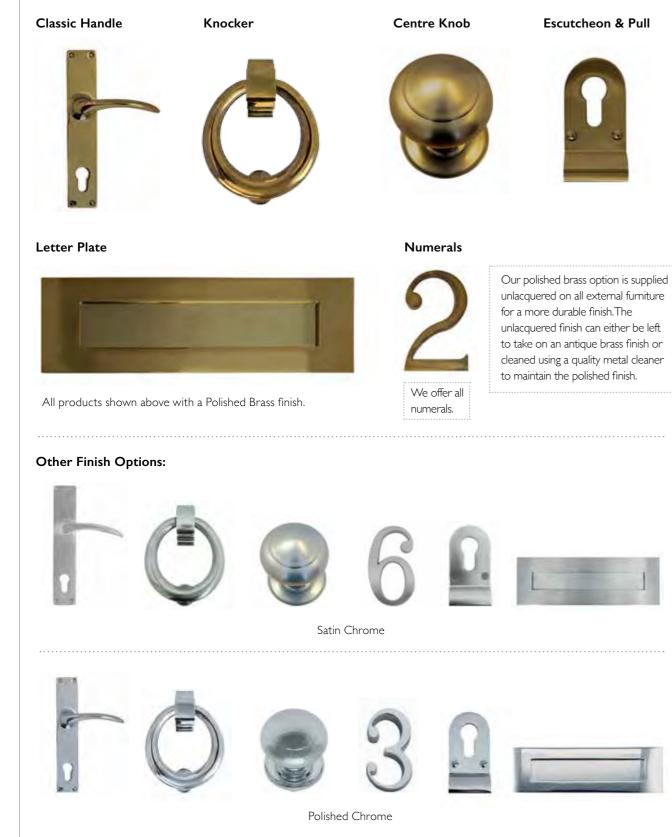




#### GEORGE BARNSDALE Est. 1884 -

# The Classic Collection

Elegant in appearance with a high quality finish, the Classic Collection has an understated beauty that suits any style of property.



### The Modern Collection

Providing a sleek, understated finish, the Modern Collection is our most contemporary offering. Machined from marine grade stainless steel, this collection is ideal for harsh and corrosive environments.



Products shown above with a Brushed Stainless Steel finish.

#### GEORGE BARNSDALE Est. 1884

#### Knocker



#### Cylinder Pull



#### Escutcheon

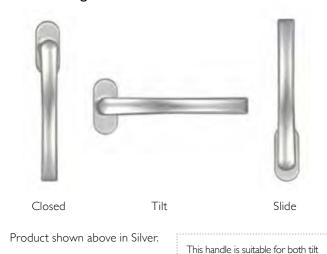


### The Patio Collection

Attractive in appearance, our patio handles have been specially designed to allow simple operation and access to ventilation positions.



Tilt & Sliding Door Handle



& sliding doors and inward opening

bifold doors.

**Other Finish Options** 

White

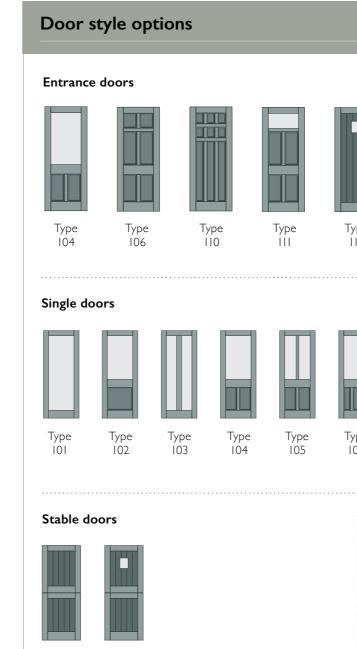


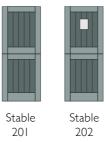
Bronze



Door Configurations

We have a number of door styles and configurations as standard, which are summarised below. These standard door designs are provided as a guide to provide inspiration. In reality, we can manufacture to any design specification, meaning that we can meet any bespoke needs.





/pe 12	Туре 154	Туре 155		Туре 156	Туре 157
	Type	Type	Type	Type	Type
′ре 07	Туре 108	Туре 109	Type I5I	Туре 152	Type I53
* * * *	French doo	rs			
	Patio 501	Patio 502			

# Doorset layout options

Entrance d	oors						
LIOI	L102	L201	L202	L203	L204		
L205	L206	L	801	L302	L303		
French doc	ors						
$\prod$	I				1		]
D101	D102	D103 D	40I D40	D2 D411	D4I2	D413	
Sliding doo	ors						
							R R ## ##
Diagram AL	Diagra	m AR	Diagram C	Diagram	D Diag	ram EL D	iagram ER
Diagra	am F	Diagra	m G	Diagram K		Diagram L	
Tilt & slidiı	ng doors						
							R (m)
Diagram AL	Diagr	am AR	Diagram C	D	iagram G	Diagram K	

Outward Openi	ng					
Diagram 220	Diagram 330	Diagram 321	Diagram 440	Diagram 431	Diagram 422	Diagram 5
Diagram 541	Diagram 532	Diagram		gram 651	Diagram 642	Diagram 63
Diagram 770	Diag	ram 761	Diagram 743	Diagram	880	Diagram 871
Diagram 86	2	Diagram 853	Diagram	n 844		
<b>Bifold doors</b> Inward Opening						
Diagram 330	Diagram 321	Diagram 431	Diagram 550	Diagram 5	41 Diagram	532
Diagram 651	Diagra	um 633	Diagram 770	Diagram 7		agram 743
			0			

# GEORGE BARNSDALE

# **Timber Options**

All of our timber is sustainably sourced and we can provide full FSC® chain of custody for our windows and doors upon request.

FSC Engineered Grandis European Accoya® The mark of Oak Redwood Hardwood

# Project examples of our timber:



# **Engineered Redwood**

Engineered Redwood is an excellent timber species for products requiring a paint finish because the reduced moisture uptake and increased stability of the timber produces a substrate which enhances the coating's life span. Being free of knots and imperfections not only enhances the aesthetic effect but also prevents the risk of resin exudation damaging the coating.

# Grandis Hardwood

Grandis Hardwood provides a stable and durable substrate and is supplied as a three ply laminated material for extra stability. With its clear faced attractive grain pattern we manufacture all doors from Grandis as standard. We also recommend that Grandis is used to manufacture those products that require a stain finish.

# **European Oak**

European Oak is a very strong, durable hardwood that benefits from an attractive grain and colour. In the past, high quality windows and doors have been made from European Oak due to its durability. However, it has a tendency to move which can cause failure of the coating system and the glazing units. To overcome these problems we use knot free laminated European Oak which provides a greater amount of stability.

# Accoya<sup>®</sup>

Accoya® has earned the highest durability rating of any timber. It is our timber of choice in the manufacture of external profiles because it provides a durable, stable base for our advanced paint system, promoting a long lasting, low maintenance finished product. For products manufactured entirely from Accoya® we provide a 50 year preservative guarantee and also extended coating guarantees - 12 years for paint and 9 years for stain. We recommend Accoya® for coastal areas.





# Paint & Stain Colours

The type of coating and how it is applied significantly contributes to the longevity of any timber window or door. To avoid any timber window or door requiring laborious annual maintenance, we have spent years researching the application of timber coatings.

The outcome is a sophisticated coating system and the best possible environment for coating application. Our advanced four stage coating system provides maximum protection to the timber, whilst allowing it to breathe and let its natural beauty show through.

We offer the following standard finishes, which are a collection of our most popular paint and stain colours.

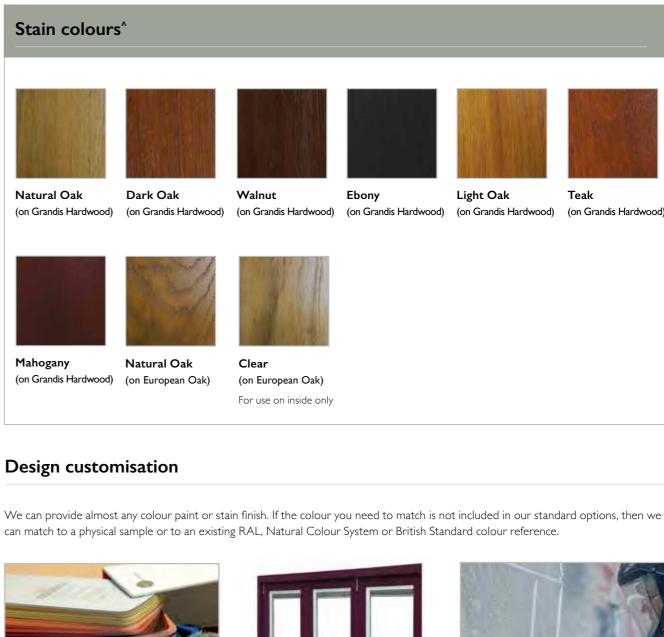


Dual colour finish We can provide dual colour windows and doors, with a different colour inside to out, or frame to sash.





By applying our coatings in such a precise way we are able to derive maximum performance which enables us to provide, as standard, a 10 year guarantee for paint finishes and a 7 year guarantee for stain finishes.





Ebony



Light Oak (on Grandis Hardwood)



Teak (on Grandis Hardwood)



# Glazing Options

Glazing plays an extremely important role in the overall performance of a window. As standard, our timber windows and doors are supplied with a high performance double-glazing system optimised for thermal efficiency, high light transmittance and acoustic performance.

To meet your precise project requirements, we also offer a broad selection of glazing options and accessories which are summarised below:

# Enhanced thermal performance glazing

We can apply different glass coatings to reduce the U-value. In addition, all windows and doors in the Traditional Range can be supplied with triple glazed units.

# Acoustic glass

There is a wide range of acoustic glass configurations that allows us to achieve excellent acoustic reduction. Specialist laminates are also available.

# **Decorative glass**

50



We can supply coloured, leaded and stained glass finishes. For property entrances we can incorporate sandblasted/coloured glass to bespoke designs to accommodate, for example, house name or number.

# Safety & security glass

We offer both toughened safety glass (the toughening process increases strength and safety) and laminated security glass. For enhanced security, it is recommended that all windows and doors located at ground level incorporate laminated security glass.

# Solar control glass

Allows heat gain from the sun to be matched to the requirements of a building.

# Integral blinds



Upon request we can supply our windows and doors pre-fitted with integral blinds that can be operated remotely. This option can easily be integrated with existing home automation systems.

# **Obscure** glass

We offer a large selection of obscure glass patterns, each of which have a privacy level rating based upon the degree of obscurity (with privacy level 5 being the highest).







Pilkington Oriel Burdock™

Pilkington Oriel Canterbury<sup>™</sup> Opal



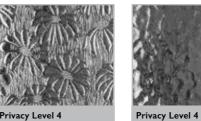


Pilkington Oriel Linear™

Pilkington **Optifloat**<sup>™</sup> Opal

rivacy Level 5

**Pilkington Texture** Everglade™



Privacy Level 3

**Pilkington Texture** Mayflower™



Pilkington Texture Taffeta™



Minster™

ivacy Level 4 **Pilkington Texture** Arctic™

**Pilkington Texture** 



**Pilkington Texture** Autumn™



Pilkington Texture Digital™

**Pilkington Texture** Florielle™



Privacy Level 2

Pilkington Oriel Canterbury™



Pilkington Oriel Cirque™



Pilkington Texture Oak™





Pilkington Oriel Laurel™



Pilkington Oriel Saturn™



**Pilkington Texture** Chantilly™



**Pilkington Texture** 

Pelerine™



Privacy Level 2

**Pilkington Texture** Sycamore™



Pilkington Oriel **Bay™** Opal



Pilkington Texture Contora™



**Pilkington Texture** Charcoal Sticks™



**Pilkington Texture** Reeded™



**Pilkington Texture** Stippolyte™

# Performance Data

Window performance information

Through excellent design, precision manufacturing, advanced coatings and a commitment to the highest levels of quality, our windows and doors are optimised for long life performance. The following tables summarise our current performance data for the standard designs within the Traditional Range.

#### Casement Tilt & Turn Pivot Thermal 0.9 1.4 0.9 1.4 0.8 1.4 U-Value 1.3 0.9 Energy А A++ А A++ А A++ А A++ Rating As Required As Required 71% As Required 71% As Required 71% g-Value 71% As Required 81% 81% As Required 81% As Required LT 81% As Required Acoustic 34dB 44dB 36dB 44dB 30dB 41dB Rw 30dB 41dB Weather

Classification	2000	2000	2000	2000
	(BS6375 Part I)	(BS6375 Part I)	(BS6375 Part I)	(BS6375 Part I)
Air	Class 4	Class 4	Class 4	Class 4
	(EN 12207:2000)	(EN 12207:2000)	(EN 12207:2000)	(EN 12207:2000)
Water	Class 7A	Class 7A	Class 7A	Class 7A
	(EN 12208:2000)	(EN 12208:2000)	(EN 12208:2000)	(EN 12208:2000)
Wind	Class C5	Class C5	Class C5	Class C5
	(EN 12210:2000)	(EN 12210:2000)	(EN 12210:2000)	(EN 12210:2000)

Operation & Str	rength			
Classification	Pass (BS6375 Part 2)	Pass (BS6375 Part 2)	Pass (BS6375 Part 2)	Pass (BS6375 Part 2)
Security				
PAS 24/Part Q	Pass (as option)	Pass (as option)	Pass (as option)	-
Sustainability				
FSC Chain of Custody	Yes	Yes	Yes	Yes

If your project requires a different specification, our experts in thermal, acoustic, security and weather performance will work with you to meet your exact requirements. If necessary, we can also engage in bespoke testing to ensure precise specifications are met.

Door performance information												
											AR = As	Required
	Single, & Fre	Entrance, Single, Stable & French (Open In)		Stable ench	Sliding		Sliding (Tilting)		Bifold (Open Out)		Bifold (Open In)	
Thermal	Standard	Best	Standard	Best	Standard	Best	Standard	Best	Standard	Best	Standard	Best
U-Value	1.4	1	1.4	I	1.4	I	1.3	0.9	1.4	1	1.3	0.9
Energy Rating	-	-	-	-	-	-	-	-	-	-	-	-
g-Value	71%	AR	71%	AR	71%	AR	71%	AR	71%	AR	71%	AR
LT	81%	AR	81%	AR	81%	AR	81%	AR	81%	AR	81%	AR
Acoustic												
Rw	35dB	54dB	35dB	44dB	35dB	44dB	-		35dB	44dB	-	
Weather												
Classification	120 (BS6375		120 (BS6375			2000 (BS6375 Part I)		1200 (BS6375 Part I)		2000 (BS6375 Part I)		
Air	Class (EN 1220		Class (EN 1220		Class C Class 4 (EN 12207:2000) (EN 12207:2000)		Class C (EN 12207:2000)		Class (EN 1220			
Water	Class (EN 1220		Class (EN 1220		Class 4A Class 7A   (EN 12208:2000) (EN 12208:2000)		Class 4A (EN 12208:2000)		Class 7A (EN 12208:2000)			
Wind	Class (EN 1221		Class (EN 1221		Class A3 (EN 12210:2000)		Class C5 (EN 12210:2000)		Class A3 (EN 12210:2000)		Class C5 (EN 12210:2000)	
Operation & S	Strength											
Classification	Pass (BS6375 Part 2)		Pass (BS6375 Part 2)		Pass (BS6375 Part 2)		Pass (BS6375 Part 2)		Pass (BS6375 Part 2)		Pass (BS6375 Part 2)	
Security												
PAS 24/Part Q	Pass (as option) Pass (as option)		Pass (as option) Pass (as option		option)	Pass (as option)		Pass (as option)				
Sustainability												
FSC Chain of Custody	Ye	S	Ye	S	Ye	S	Ye	S	Ye	es	Ye	S
/												

# Our Approach

Our approach is to devise a practical solution to a need, rather than shoe-horn an existing product into a unique design requirement. If you feel that the Traditional Range does not fit your project requirements then our Historic or Contemporary timber windows and doors might be more suitable.

As we manufacture all of our windows and doors here in the UK, you are very welcome to visit our factory and see the products for yourself. Alternatively visit **www.georgebarnsdale.co.uk** to view our Historic and Contemporary Ranges, or request a brochure.



# Historic Range

Designed for listed buildings and conservation areas, our Historic Range strictly adheres to authentic design details and original glazing methods.



# Contemporary Range

Offering simple, clean, modern designs our Contemporary Range features large panes of efficient triple-glazing or acoustic double-glazing as standard.

<sup>©</sup>George Barnsdale. All Rights Reserved. Please note, due to the continuous development of our Traditional Range of timber windows and doors, we reserve the right to make changes to specifications which means that the detail in this brochure may not be entirely current. Please check our website for the most up-to-date specifications.



MADEIN ZI COMTRADA CONTRADA DESPILIS

